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## European Technical Assessment

**ETA-15/0341  
of 03/06/2015**

### General Part

#### Technical Assessment Body issuing the European Technical Assessment

Instytut Techniki Budowlanej

#### Trade name of the construction product

DESA-TORK

#### Product family to which the construction product belongs

Concrete screw made of zinc plated steel of sizes 8, 10, 12 and 14 for use in concrete

#### Manufacturer

Desarrollos Especiales de Sistemas de Anclaje S.A. (Grupo Desa)  
c/Antonio Machado, n°. 78-80  
1º Edificio Australia  
Viladecans Business Park  
08840 Viladecans (Barcelona)  
Spain

#### Manufacturing plant

Manufacturing Plant no. 1

#### This European Technical Assessment contains

13 pages including 3 Annexes which form an integral part of this assessment

#### This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Guideline for European Technical Approval ETAG 001, Edition April 2013 "Metal anchors for use in concrete – Part 1: Anchors in general and Part 3: Undercut anchors", used as European Assessment Document (EAD)

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## Specific Part

### 1 Technical description of the product

The concrete screw DESA-TORK of the sizes 8, 10, 12 and 14 is made of heat treated and zinc plated steel (electroplated or mechanically deposited). The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into a concrete member while setting. The anchorage is characterized by mechanical interlock in the special thread.

The description of the product is given in Annex A1 to A2.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in Section 3 are only valid if the anchors are used in compliance with the specifications and conditions given in Annex B1 to B3.

The performances given in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Performance of the product

##### 3.1.1 Mechanical resistance and stability (BWR 1)

Essential characteristics	Performances
Characteristic resistance for tension loads	See Annex C1
Edge distances and spacing	See Annex C1
Displacements under tension loads	See Annex C1
Characteristic resistance for shear loads	See Annex C2
Characteristic resistance for bending moments	See Annex C2
Displacements under shear loads	See Annex C2

##### 3.1.2 Safety in case of fire (BWR 2)

Essential characteristics	Performances
Reaction to fire	Anchors satisfy requirements for Class A1
Resistance to fire	See Annexes C3 and C4

### 3.1.3 Hygiene, health and the environment (BWR 3)

Regarding the dangerous substances clauses contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

### 3.1.4 Safety in use (BWR 4)

For Basic Requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability (BWR 1).

### 3.1.5 Sustainable use of natural resources (BWR 7)

No performance assessed.

### 3.1.6 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B1 are kept.

## 3.2 Methods used for the assessment

The assessment of fitness of the anchors for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 1 and 4 has been made in accordance with the ETAG 001 "*Metal anchors for use in concrete*", Part 1: "*Anchors in general*" and Part 3: "*Undercut anchors*", on the basis of Option 1.

## 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 96/582/EC of the European Commission the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

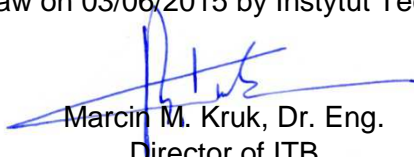
Product	Intended use	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete structural elements (which contributes to the stability of the works) or heavy units	–	1

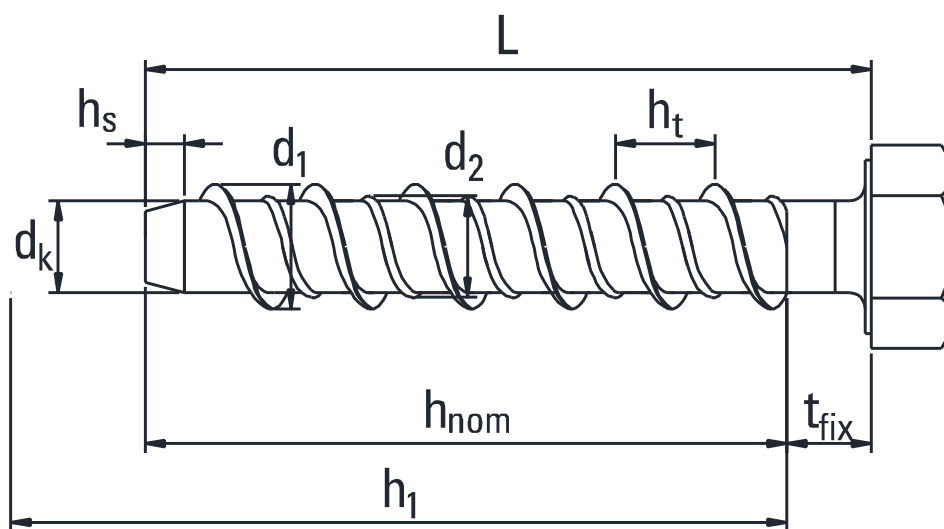
## 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the Control Plan which is deposited at Instytut Techniki Budowlanej.

For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

Issued in Warsaw on 03/06/2015 by Instytut Techniki Budowlanej

  
Marcin M. Kruk, Dr. Eng.  
Director of ITB



**DESA-TORK**

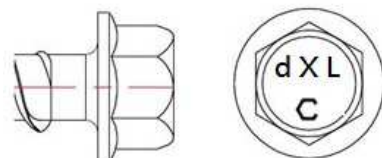
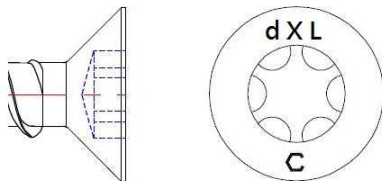
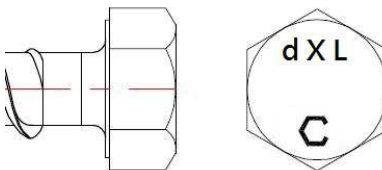
**Product description**  
Characteristic of the product

**Annex A1**  
of European  
Technical Assessment  
ETA-15/0341

**Table A1:** Dimensions and materials

Anchor size			8	10	12	14
Length of anchor L	L <sub>min</sub>	mm	50	55	55	65
	L <sub>max</sub>	mm	250	350	350	350
Bolt diameter Ød <sub>k</sub>		mm	7.50	9.37	11.35	13.20
Higher thread diameter Ød <sub>1</sub>		mm	9.85	11.95	14.08	16.23
Lower thread diameter Ød <sub>2</sub>		mm	8.13	10.25	12.15	14.18
Thread pitch h <sub>t</sub>		mm	10	12	12	17
h <sub>s</sub>		mm	5	5	5	5
Materials			Steel 10B21 acc. to SAE-J403 Zinc coating (≥ 5 µm); electroplated acc. to EN ISO 4042 or mechanically deposited acc. to EN ISO 12683			

**Table A2:** Head types with marking

<p><b>Hex Flange Head</b></p>  <p><b>Marking:</b> Identifying mark of the producer: <b>C</b> d X L where: d = anchor size [mm] e.g. 8 L = length of anchor [mm] e.g. 100</p>	<p><b>Countersunk Torx Head</b></p>  <p><b>Marking:</b> Identifying mark of the producer: <b>C</b> d X L where: d = anchor size [mm] e.g. 10 L = length of anchor [mm] e.g. 120</p>	<p><b>Hex Head</b></p>  <p><b>Marking:</b> Identifying mark of the producer: <b>C</b> d X L where: d = anchor size [mm] e.g. 12 L = length of anchor [mm] e.g. 130</p>
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**DESA-TORK**

**Product description**  
Dimensions, materials and head types

**Annex A2**  
of European  
Technical Assessment  
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## SPECIFICATION OF INTENDED USE

### **Anchorage subject to:**

- Static and quasi-static loads: sizes from 8 to 14.
- Fire exposure: sizes from 8 to 14.

### **Base material:**

- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum to C50/60 at maximum according to EN 206.
- Non cracked concrete: sizes from 8 to 14.
- Cracked concrete: sizes from 8 to 14.

### **Use conditions (environmental conditions):**

- Structures subject to dry internal conditions.

### **Design:**

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be transmitted. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static and quasi-static loads are designed in accordance with ETAG 001, Annex C, design method A.
- Anchorages under fire exposure are designed in accordance with EOTA Technical Report TR 020.

### **Installation:**

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- Check of concrete being well compacted, e.g. without significant voids.
- Positioning of the drill holes without damaging the reinforcement.
- Anchor installation such that the effective anchorage depth is complied with.

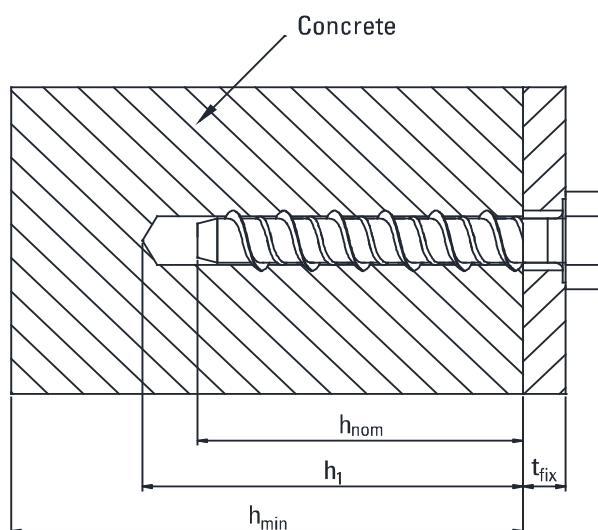
<b>DESA-TORK</b>	<b>Annex B1</b> of European Technical Assessment ETA-15/0341
<b>Intended use Specification</b>	

**Table B1:** Installation parameters

Anchor size			8			10			12			14		
Nominal drill bit diameter	$d_0$	mm	8			10			12			14		
Cutting diameter of drill bit	$d_{cut} \leq$	mm	8.45			10.45			12.50			14.50		
Depth of drill hole	$h_1 \geq$	mm	55	60	75	60	70	85	60	70	105	70	80	125
Nominal anchorage depth	$h_{nom}$	mm	45	50	65	50	60	75	50	60	95	60	70	115
Clearance hole in the fixture	$d_f$	mm	12			14			16			18		

**Table B2:** Minimum thickness of concrete member, minimum spacing and minimum edge distance

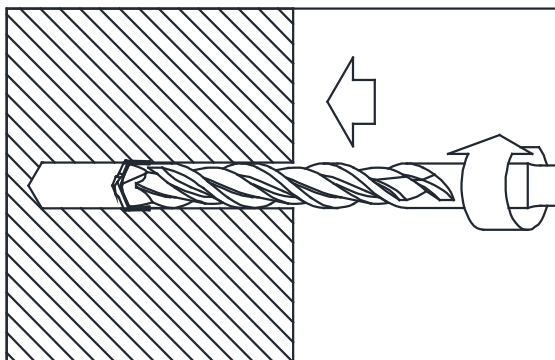
Anchor size			8	10	12	14
Minimum thickness of member	$h_{min}$	mm	110	110	130	150
Minimum edge distance	$c_{min}$	mm	60	70	80	90
Minimum spacing	$s_{min}$	mm	60	70	80	90

**DESA-TORK**

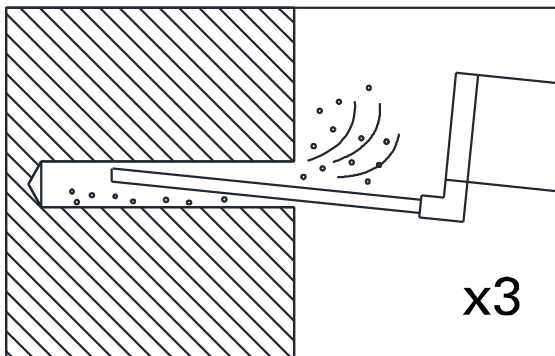
**Intended use**  
Installation parameters

**Annex B2**  
of European  
Technical Assessment  
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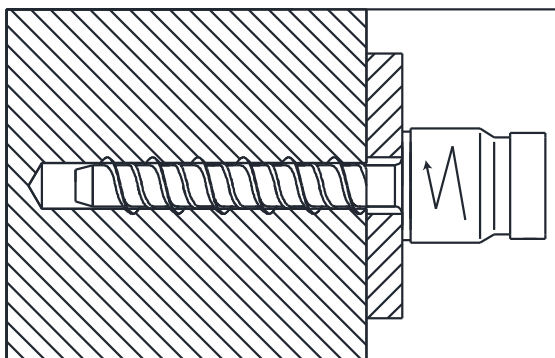




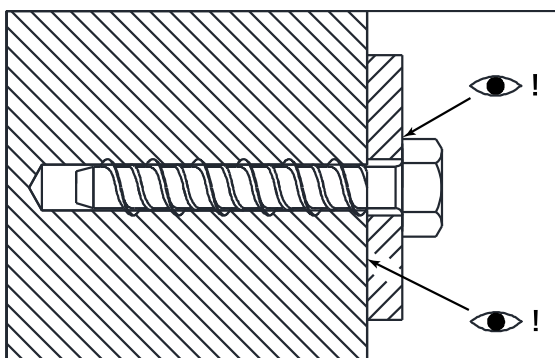
Drill hole with rotary percussive machine. Drill to a required depth.



Blow out dust at least 3 times with a hand pump.



Screw the anchor with suitable impact screw driver (BOSCH GDS 18 E<sup>1</sup>).



The fixture shall be fully pressed on the concrete surface without intermediate layers. Further turning of the anchor is not possible. The head of the anchor has to be fully supported on the fixture and is not damaged.

<sup>1</sup> installation with other impact screw driver of equivalent power and performance is possible

**DESA-TORK**

**Intended use**  
Installation instruction

**Annex B3**  
of European  
Technical Assessment  
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**Table C1:** Characteristic resistance for tension loads in cracked and non-cracked concrete C20/25 to C50/60 (design acc. to ETAG 001, Annex C, design method A)

Anchor size		8			10			12			14		
Nominal anchorage depth	$h_{nom}$ [mm]	45	50	65	50	60	75	50	60	95	60	70	115
Steel failure													
Characteristic resistance	$N_{Rk,s}$ [kN]	42,4			67,2			99,4			134,0		
Partial safety factor	$\gamma_{Ms}^{1)}$	1,4											
Pullout failure													
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$ [kN]	6	6	12	6	9	16	6	9	25	9	12	35
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$ [kN]	3	4	7,5	4	6	9	4	6	16	5	7,5	20
Increasing factors for $N_{Rk,p}$	$\Psi_c$ C30/37	1,17			1,17			1,17			1,22		
	C40/50	1,32			1,32			1,32			1,41		
	C50/60	1,42			1,42			1,42			1,55		
Partial safety factor for cracked and non-cracked concrete	$\gamma_{Mp}^{1)}$	1,8											
Concrete cone and splitting failure													
Effective anchorage depth	$h_{ef}$ [mm]	30	34	47	33	42	54	33	42	71	40	48	86
Spacing	$s_{cr,N}$ [mm]	90	102	141	100	124	162	100	124	213	118	144	258
Edge distance	$c_{cr,N}$ [mm]	45	51	71	50	62	81	50	62	107	59	72	129
Spacing	$s_{cr,sp}$ [mm]	90	102	141	100	124	162	100	124	213	118	144	258
Edge distance	$c_{cr,sp}$ [mm]	45	51	71	50	62	81	50	62	107	59	72	129

<sup>1)</sup> in the absence of other national regulations**Table C2:** Displacements under tension loads

Anchor size			8	10	12	14
Non-cracked concrete C20/25 to C50/60	Tension load	N [kN]	5,8	8,5	12,6	15,6
	Displacement	$\delta_{N0}$ [mm]	0,3	0,4	0,4	0,6
		$\delta_{N\infty}$ [mm]	1,4	1,5	1,8	1,9
Cracked concrete C20/25 to C50/60	Tension load	N [kN]	3,2	4,0	6,9	9,6
	Displacement	$\delta_{N0}$ [mm]	0,4	0,5	0,5	0,6
		$\delta_{N\infty}$ [mm]	2,0	2,0	2,0	2,0

**DESA-TORK**

**Performances**  
 Characteristic resistance for tension loads. Displacements

**Annex C1**  
 of European  
 Technical Assessment  
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**Table C3:** Characteristic resistance for shear loads in cracked and non-cracked concrete C20/25 to C50/60 (design acc. to ETAG 001, Annex C, design method A)

Anchor size		8			10			12			14				
Nominal anchorage depth		h <sub>nom</sub> [mm]		45	50	65	50	60	75	50	60	95	60	70	115
Steel failure without lever arm															
Characteristic resistance		V <sub>Rk,s</sub> [kN]		17,0			26,9			39,8			53,5		
Partial safety factor		γ <sub>Ms</sub> <sup>1)</sup>		1,5											
Steel failure with lever arm															
Characteristic bending resistance		M <sup>0</sup> <sub>Rk,s</sub> [Nm]		46,8			93,2			167,7			261,8		
Partial safety factor		γ <sub>Ms</sub> <sup>1)</sup>		1,5											
Concrete pryout failure															
Factor in equation (5.6) of ETAG 001 Annex C, 5.2.3.3		k		1,0						2,0					
Concrete edge failure															
Effective length of anchor		l <sub>f</sub> [mm]		30	34	47	33	42	54	33	42	71	40	48	86
Effective diameter of anchor		d <sub>nom</sub> [mm]		8			10			12			16		
Partial safety factor		γ <sub>Mc</sub> <sup>1)</sup>		1,5											

<sup>1)</sup> in the absence of other national regulations**Table C4:** Displacements under shear loads

Anchor size			8			10			12			14		
Non-cracked and cracked concrete C20/25 to C50/60	Shear load	V [kN]	6,9			11			15			15,5		
	Displacement	$\delta_{v0}$ [mm]	1,5			1,7			2,0			2,7		
		$\delta_{v\infty}$ [mm]	2,3			2,6			3,0			4,1		

**DESA-TORK**

**Performances**  
Characteristic resistance for shear loads. Displacements

**Annex C2**  
of European  
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**Table C5:** Characteristic resistance for tension loads under fire exposure in cracked and non-cracked concrete C20/25 to C50/60 (acc. to TR 020)

Anchor size			8	10	12	14
Nominal anchorage depth		$h_{nom}$ [mm]	65	75	95	115
Steel failure						
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	0,64	1,34	1,99	2,68
	R60	$N_{Rk,s,fi}$ [kN]	0,55	1,01	1,49	2,01
	R90	$N_{Rk,s,fi}$ [kN]	0,42	0,87	1,29	1,74
	R120	$N_{Rk,s,fi}$ [kN]	0,34	0,67	0,99	1,34
Pullout failure						
Characteristic resistance	R30	$N_{Rk,p,fi}$ [kN]	1,9	2,2	4,0	5,0
	R60	$N_{Rk,p,fi}$ [kN]	1,9	2,2	4,0	5,0
	R90	$N_{Rk,p,fi}$ [kN]	1,9	2,2	4,0	5,0
	R120	$N_{Rk,p,fi}$ [kN]	1,5	1,8	3,2	4,0
Concrete cone failure						
Characteristic resistance	R30	$N_{Rk,c,fi}$ [kN]	2,7	3,9	7,6	12,3
	R60	$N_{Rk,c,fi}$ [kN]	2,7	3,9	7,6	12,3
	R90	$N_{Rk,c,fi}$ [kN]	2,7	3,9	7,6	12,3
	R120	$N_{Rk,c,fi}$ [kN]	2,2	3,1	6,1	9,9
Edge distance						
	R30	$c_{Cr,N,fi}$ [mm]	$2 \cdot h_{ef}$			
	R60	$c_{Cr,N,fi}$ [mm]				
	R90	$c_{Cr,N,fi}$ [mm]				
	R120	$c_{Cr,N,fi}$ [mm]				
Spacing						
	R30	$s_{Cr,N,fi}$ [mm]	$4 \cdot h_{ef}$			
	R60	$s_{Cr,N,fi}$ [mm]				
	R90	$s_{Cr,N,fi}$ [mm]				
	R120	$s_{Cr,N,fi}$ [mm]				

**DESA-TORK****Performances**

Characteristic resistance for tension loads under fire exposure

**Annex C3**of European  
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**Table C6:** Characteristic resistance for shear loads under fire exposure in cracked and non-cracked concrete C20/25 to C50/60 (acc. to TR 020)

Anchor size			8	10	12	14
Nominal anchorage depth		$h_{nom}$ [mm]	65	75	95	115
Steel failure without lever arm						
Characteristic resistance	R30	$V_{Rk,s,fi}$ [kN]	0,64	1,34	1,99	2,68
	R60	$V_{Rk,s,fi}$ [kN]	0,55	1,01	1,49	2,01
	R90	$V_{Rk,s,fi}$ [kN]	0,42	0,87	1,29	1,74
	R120	$V_{Rk,s,fi}$ [kN]	0,34	0,67	0,99	1,34
Steel failure with lever arm						
Characteristic bending resistance	R30	$M^0_{Rk,s,fi}$ [Nm]	0,70	1,86	3,36	5,24
	R60	$M^0_{Rk,s,fi}$ [Nm]	0,61	1,40	2,52	3,93
	R90	$M^0_{Rk,s,fi}$ [Nm]	0,47	1,21	2,18	3,40
	R120	$M^0_{Rk,s,fi}$ [Nm]	0,37	0,93	1,68	2,62
Concrete pry-out failure						
	R30	k [-]	1	1	2	2
	R60	k [-]				
	R90	k [-]				
	R120	k [-]				
Concrete edge failure						
	R30	$V^0_{Rk,c,fi}$ [kN]	$0,25 \cdot V^0_{Rk,c}^*$			
	R60	$V^0_{Rk,c,fi}$ [kN]				
	R90	$V^0_{Rk,c,fi}$ [kN]				
	R120	$V^0_{Rk,c,fi}$ [kN]	$0,20 \cdot V^0_{Rk,c}^*$			
* $V^0_{Rk,c}$ - initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature acc. to ETAG 001, Annex C						

\*  $V^0_{Rk,c}$  - initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature acc. to ETAG 001, Annex C

**DESA-TORK**

**Performances**

Characteristic resistance for shear loads under fire exposure

**Annex C4**

of European  
Technical Assessment  
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